



CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

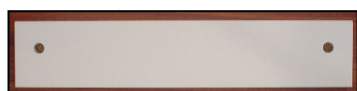
Glass Dresser Unit

Glass Dresser Unit Parts

Parts Supplied



A



B



C



D



E



F



G



H



J



L



M



N



Part Letter	Part Name	Quantity
A	End Panel	2
B	Bottom Rail	2
C	Glass Shelf	3
D	Back Panel	2
E	Top/Bottom Panel	1
F	Transformer for Light	1
G	Low Voltage Aluminium Light	1
H	Drawer Base	1
J	Drawer Back	1
K	Drawer Sides	1 pair
L	Drawer Runners	1 pair
M	Metal Adapter	1 pair
N	Drawer Front Fixing Clips	1 pair

A	B	C	D	E
				
F	G	H	J	K
				
L	M	N	P	Q
				
R	S	T	U	
				
V	Y	Z		
				
W				
				



Fitting Letter	Fitting Name	Quantity
A	Metal Dowel	12
B	Metal Cam	12
C	Wooden Dowel 8 x 40mm	12
D	Wooden Dowel 5 x 25mm	
E	Connecting Screws (M/F)	
F	Black Chipboard Screw 8 x 45mm	
G	Countersunk Screw 8 x 1 1/4"	
H	Countersunk Screw 6 x 5/8"	
J	Countersunk Screw 6 x 1/2"	8
K	Flange Head Screw 6 x 3/4"	
L	Flange Head Screw 6 x 5/8"	
M	Euro Screw 6 x 11mm	4
N	Round Head Screw 6 x 5/8"	
P	Shelf Stud	12
Q	Rubber Sleeved Shelf Stud	
R	Angle Bracket	
S	Door Buffer Pad	5
T	5mm Plugs	26
U	35mm Bung	
V	Crown Conceal Cap	
W	Hanging Plate	
Y	Peg-o-Lock	
Z	Plinth Clip	

Assembly Instructions

Step 1. Insert fittings into End Panels

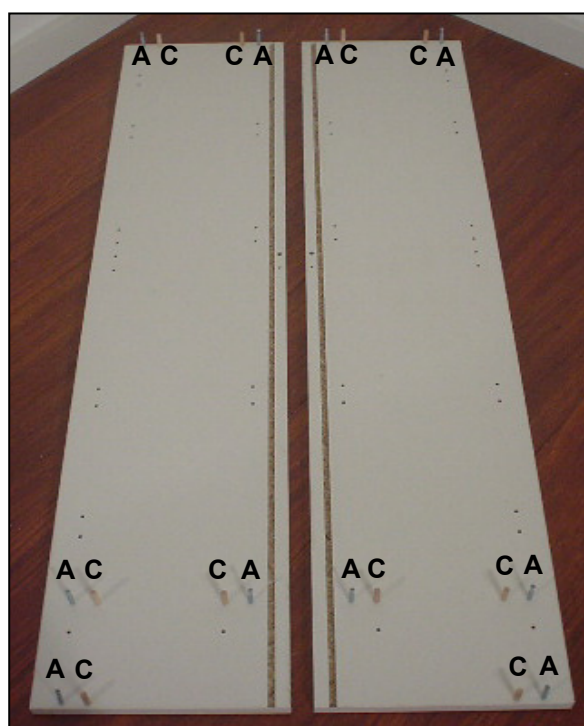
Insert Metal Dowels (fitting A) and Wooden Dowels (fitting C) into the end panel, as shown.

Mirror this for the remaining end panel.

1.1. Insert fittings A and C



1.2. Positions of fittings A and C on End Panels



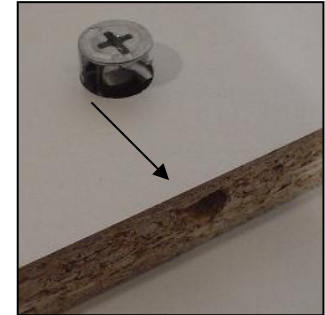
Step 2. Top/Bottom Panel

Insert the Circular Cams (fitting B) into the holes in the top panel.

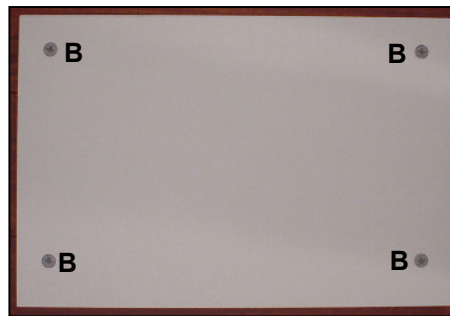
Ensure the arrows on the circular cams, are pointing outwards, towards the pre-drilled edge.

Repeat for the bottom panel.

2. Insert fitting B



2.2. Position of fitting B in Top/Bottom Panel



Step 3. Fit Top and Bottom Panels

Step 3.1

Take the top panel and push firmly home onto the end panel, as shown.

Ensure the cams are facing outwards.

3.1. Fit Top Panel to End Panel

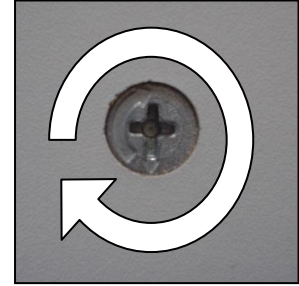


Step 3.2

Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

3.2. Lock Cams to secure



Step 3.3

Repeat the above, to fit the bottom panel, in position shown.

3.3. Repeat to fit Bottom Panel

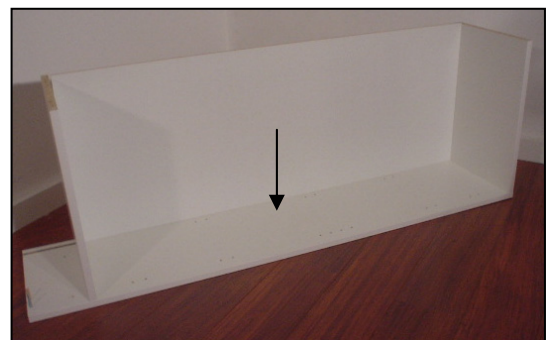


Step 4. Fit Back Panel

Take the back panel and slide it between the top and bottom panel, firmly home into the groove of the end panel.

Ensure the face matching the colour of the cabinet, is facing inwards.

4.1. Fit Back Panel to End Panel

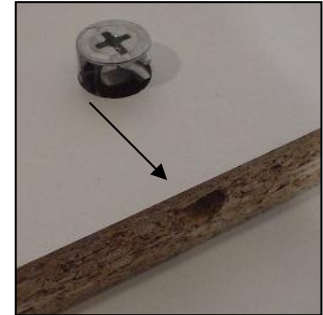


Step 5. Bottom Rail

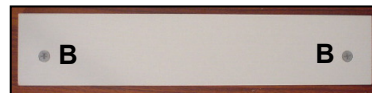
Insert the Circular Cams (fitting B) into the holes in the bottom rail.

Ensure the arrows on the circular cams, are pointing outwards, towards the pre-drilled edge.

5.1. Insert fitting B



5.2. Fitting B in Bottom Rail



Step 6. Fit Bottom Rail to End Panel

Step 6.1

Take the bottom rail and push firmly home onto the end panel, as shown.

Ensure the cams are facing outwards.

6.1. Fit Bottom Rail to End Panel

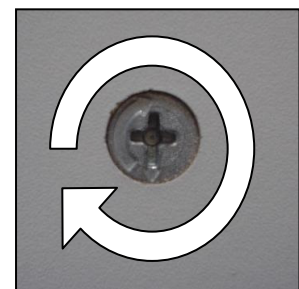


Step 6.2

Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

6.2. Lock Cams to secure

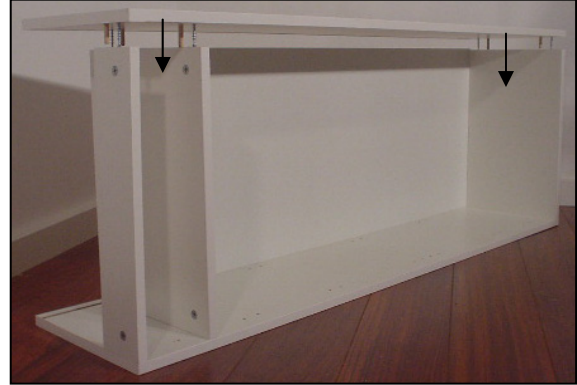


Step 7. Fit remaining End Panel

Take the remaining End Panel and push it firmly home onto the cabinet.

Using a screwdriver, lock all cams, as before.

7. Fit remaining End Panel

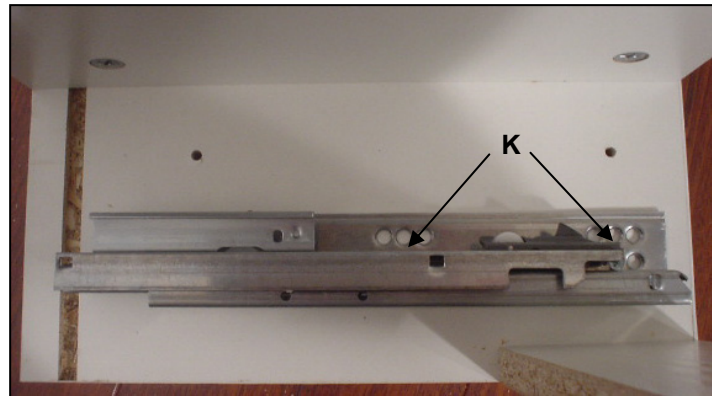


Step 8. Fit the Runners

The image shows the Right Hand Runner. Fix using two screws (fitting K) in the holes shown.

Mirror this to fit the Left Hand Runner.

8. Fit Drawer Runners



Step 9. Assemble the Drawer

Step 9.1 Fix Sides to Base Panel

Step 9.1.1

Take the base panel, and slide it into the groove on one of the metal sides.

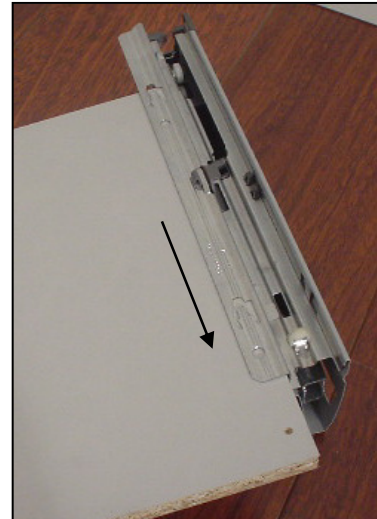
Step 9.1.2

Fix side to base panel by inserting two screws (fitting H) into the pre-drilled holes.

Step 9.1.3

Repeat this to attach the remaining side.

9.1.2. Fix first Side to Base Panel



9.1.3. Fix both Sides to the Base Panel



Step 9.2. Fit Metal Adapter

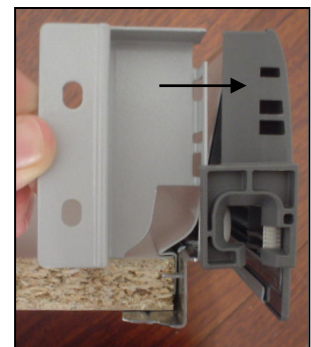
Step 9.2.1

Take a metal adapter and insert it into the appropriate side, as shown.

Step 9.2.2

Repeat to fit the remaining metal adapter.

9.2.1. Fit Metal Adapter



9.2.2. Fit remaining Metal Adapter



Step 9.3 Back Panel

Step 9.3.1

Slide the Back Panel into the back of the two sides, as shown.

9.3.1. Slide Back Panel into Metal Adapters



Step 9.3.2

Secure the back panel using four screws (fitting L) as shown.

9.3.2. Secure Back Panel



9. Complete Luxury Drawer Box



Step 10. Insert Drawer

When the cabinet is installed, insert the newly assembled drawer into the bottom of the Glass Door/Dresser Unit.

Step 11. Shelving

NOTE: Shelving is optional.

When the cabinet is installed, position shelves accordingly. Using four shelf studs (fitting N) position the shelf at the height desired.

Repeat this, if extra shelving is required.

Complete Glass Dresser Unit

