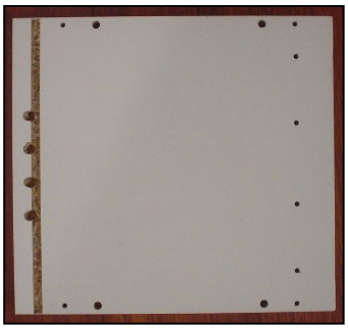
CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

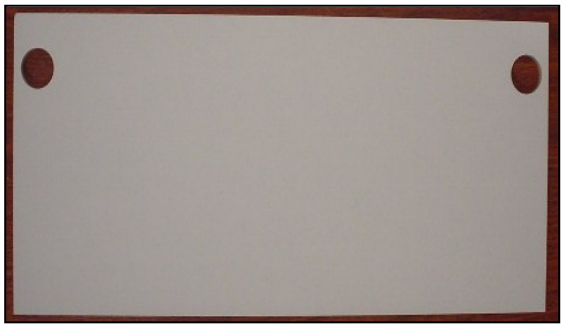
Wall Bridging Unit

Bridging Unit Parts

Parts Supplied



A



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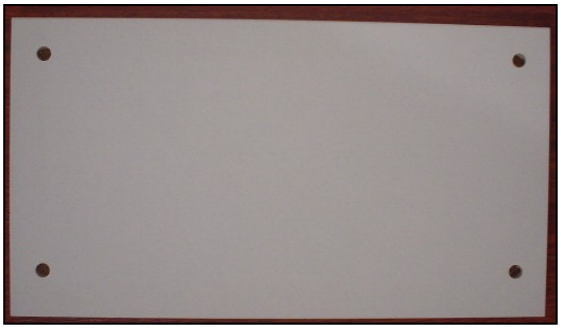
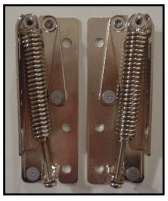


C

D



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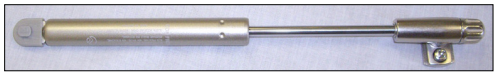


F1

F2

F3

Part Letter	Part Name	Quantity
A	End Panel	2
B	Back Panel	1
C	Top/Bottom Panel	2
D	Hanging Bracket	1 pair
E	Flap Hinge Stay	1 pair
F	Flap Hinge Stay for Medium Wall 900mm and High Wall Bridging Unit	1
F1	Mechanism	1
F2	Door Bracket	1
F3	Side Bracket	1

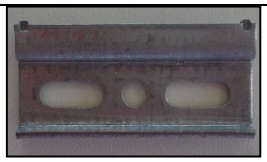
A	B	C	D	E

F	G	H	J	K

L	M	N	P	Q

R	S	T	U

V	Y	Z

W


Fitting Letter	Fitting Name	Quantity
A	Metal Dowel	8
B	Metal Cam	8
C	Wooden Dowel 8 x 40mm	8
D	Wooden Dowel 5 x 25mm	
E	Connecting Screws (M/F)	2 pairs
F	Black Chipboard Screw 8 x 45mm	
G	Countersunk Screw 8 x 1 ¼”	
H	Countersunk Screw 6 x 5/8”	3
J	Countersunk Screw 6 x ½”	
K	Flange Head Screw 6 x ¾”	4
L	Flange Head Screw 6 x 5/8”	
M	Euro Screw 6 x 11mm	4
N	Round Head Screw 6 x 5/8”	4
P	Shelf Stud	
Q	Rubber Sleeved Shelf Stud	
R	Angle Bracket	
S	Door Buffer Pad	2
T	5mm Plugs	4
U	35mm Bung	2
V	Crown Conceal Cap	
W	Hanging Plate	2
Y	Peg-o-Lock	
Z	Plinth Clip	

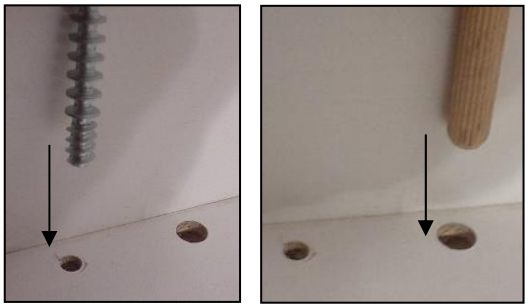
Assembly Instructions

Step 1. Insert fittings into End Panels

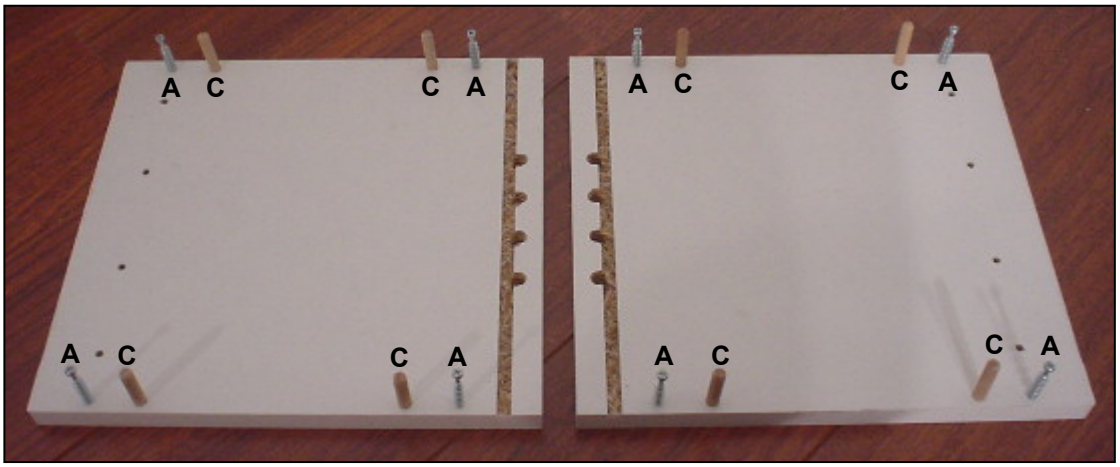
Insert Metal Dowels (fitting A) and Wooden Dowels (fitting C) into the end panel, as shown.

NOTE: Hanging Bracket holes and Hinge Stays to top edge.

1.1. Insert fittings A and C



1.2. Positions of fittings A and C on End Panels



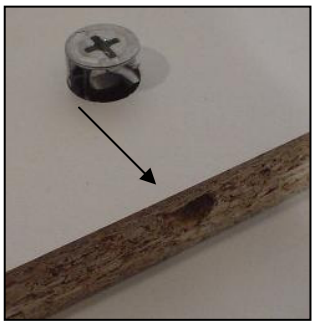
Step 2. Top/Bottom Panel

Insert the Circular Cams (fitting B) into the holes in the top panel.

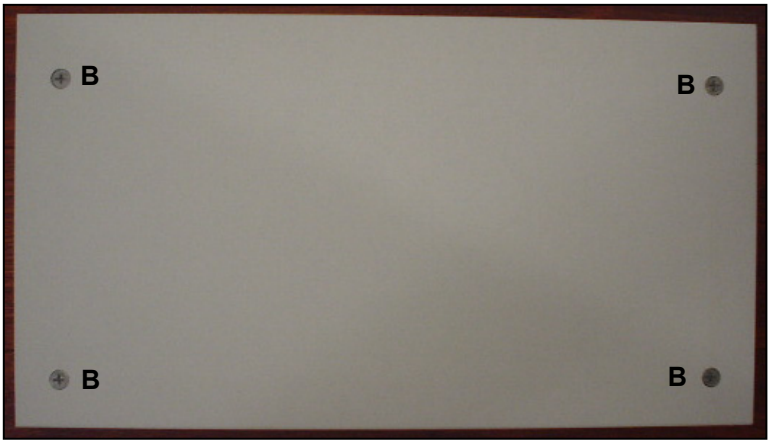
Ensure the arrows on the circular cams, are pointing outwards, towards the pre-drilled edge.

Repeat for the bottom panel.

2.1. Insert fitting B



2.2. Position of fitting B in Top/Bottom Panels



Step 3. Fit Top and Bottom Panels

Step 3.1

Take the top panel and push firmly home onto the end panel, as shown.

Ensure the cams are facing outwards.

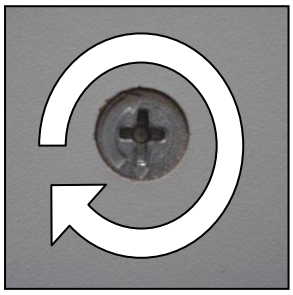
3.1. Fit Top Panel to End Panel

Step 3.2

Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

3.2. Lock Cams to secure



Step 3.3

Repeat the above, to fix the bottom panel.

3.3 Repeat to attach Bottom Panel

Step 4. Fit Back Panel

Slide the back panel, into the grooves located on the top, bottom and end panels.

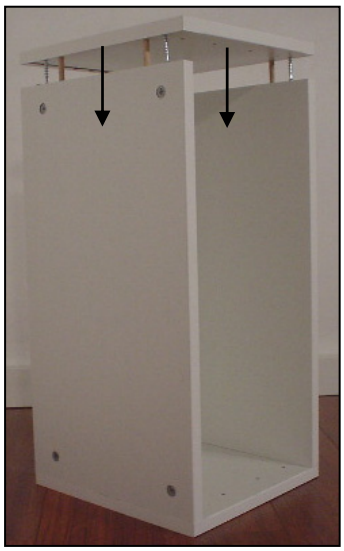
4.1. Fit Back Panel

Step 5. Fit remaining End Panel

Fit the remaining end panel to the unit.

Lock all cams.

5.1. Fit remaining End Panel



Step 6. Fitting Hanging Brackets

Step 6.1

Push the hanging bracket into the pre-drilled holes, located on the back of the end panel, as shown.

6.1. Insert hanging bracket

Step 6.2

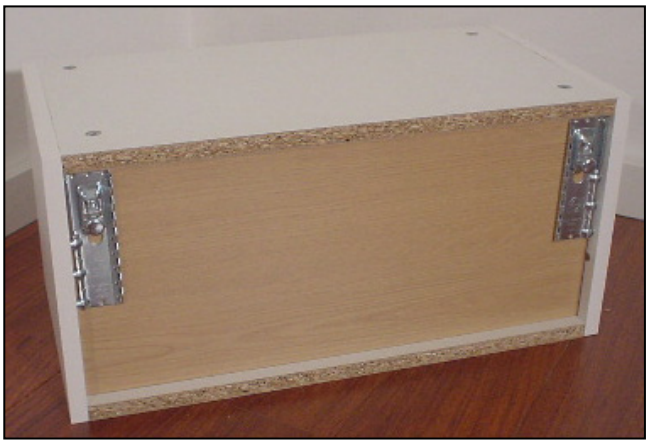
Secure the hanging bracket, using two screws (fitting K), fixing into the top panel through the pre-drilled holes located at the top of the hanging bracket.

6.2. Fix hanging bracket

Step 6.3

Repeat this, to attach each hanging bracket to the unit.

6.3. Back of Cabinet with Hanging Brackets

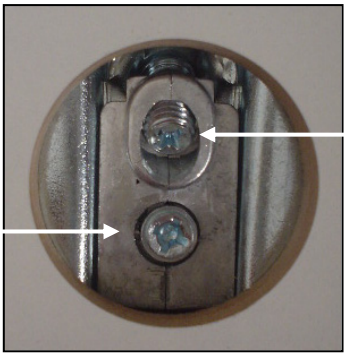


Step 6.4 Adjustment Mechanism

Now look inside the cabinet. Located in the holes found in the back panel are two adjustment mechanisms.

- Upper hanging bracket screw for height adjustment,
- Lower screw for pulling the cabinet tight into the wall.

6.4.



Step 7. Fitting Flap Hinge Stay Mechanisms

NOTE: If assembling a Medium Wall 900mm Bridge or a High Wall Bridge skip to step 8 - this uses a different style mechanism

NOTE: There is a Left and Right flap hinge stay.

Attach each Flap Hinge, to the inside top of the cabinet. Secure using two euro screws (fitting M), using the top two holes on the flap hinge.

7.1. Fit Flap Hinge Stay

7.2. A pair of Flap Hinge Stay's fixed to the Cabinet

Step 8. Fitting the Alternative Flap Stay Mechanism

NOTE: Only for Medium Wall 900mm Bridge and High Wall Bridging Units.

Step 8.1

Insert the side bracket (part F3) of the flap stay into the predrilled holes on the cabinet, ensuring the rounded edge is nearest to the outside edge.

Secure using a H screw.

8.1. Fit Side Bracket

Step 8.2
Insert the mechanism (part F1) rounded edge first.

8.2. Insert Mechanism

Step 8.3
On the door front secure the door bracket (part F2) is parallel with the side of the door as shown. Fix using 2 H screws.

8.3. Fit Door Bracket

Complete Bridging Unit