



CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

600 '45 Degree' Wall Corner Unit

600 '45 Degree' Wall Corner Unit Parts

Parts Supplied



A



B



C



D



E



F



Part Letter	Part Name	Quantity
A	End Panel*	2
B	Thin Back Panel	2
C	Thick Back Panel	1
D	Shelf Panel	2
E	Top/Bottom Panel	2
F	Hanging Bracket	1 pair

**Note: End Panels are packed separately from all other parts supplied.*

A	B		C	D	E
					
F	G	H	J	K	
					
L	M	N	P	Q	
					
R		S	T	U	
					
V		Y		Z	
					
W					
					



Fitting Letter	Fitting Name	Quantity
A	Metal Dowel	8
B	Metal Cam	8
C	Wooden Dowel 8 x 40mm	8
D	Wooden Dowel 5 x 25mm	
E	Connecting Screws (M/F)	2 pairs
F	Black Chipboard Screw 8 x 45mm	4
G	Countersunk Screw 8 x 1 1/4"	
H	Countersunk Screw 6 x 5/8"	
J	Countersunk Screw 6 x 1/2"	4
K	Flange Head Screw 6 x 3/4"	
L	Flange Head Screw 6 x 5/8"	12
M	Euro Screw 6 x 11mm	
N	Round Head Screw 6 x 5/8"	
P	Shelf Stud	10
Q	Rubber Sleeved Shelf Stud	
R	Angle Bracket	
S	Door Buffer Pad	4
T	5mm Plugs	10
U	35mm Bung	2
V	Crown Conceal Cap	
W	Hanging Plate	2
Y	Peg-o-Lock	
Z	Plinth Clip	

Assembly Instructions

Step 1. Insert fittings into End Panels

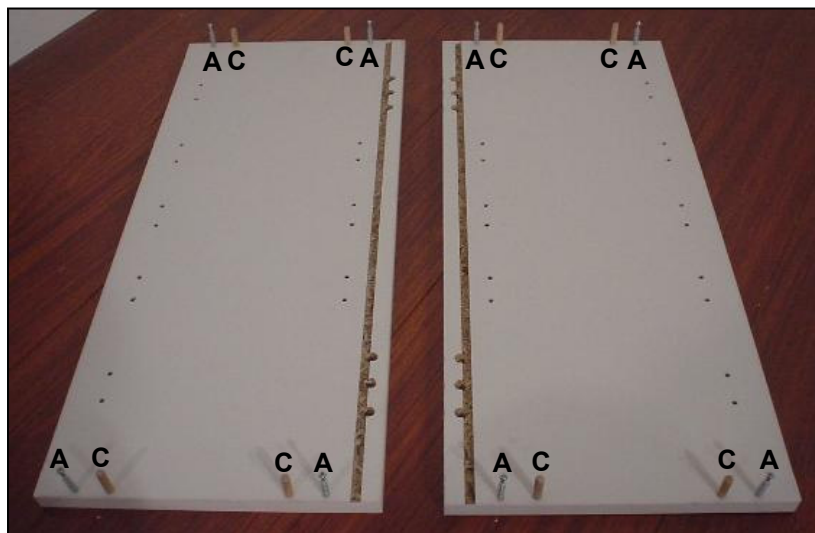
Insert Metal Dowels (fitting A) and Wooden Dowels (fitting C) into the end panel, as shown.

Mirror this for the remaining end panel.

1.1. Insert fittings A and C



1.2. Positions of fittings A and C on End Panels



Step 2. Construct first 'L' Piece

Take one end panel and one thin back panel. Push the back panel into the groove found on the end panel.

Ensure the face of the back panel matching the colour of the cabinet, is facing inwards.

Also, ensure the hole located on the thin back panel is positioned as shown in the image opposite.

2.1. Insert thin Back Panel into End Panel



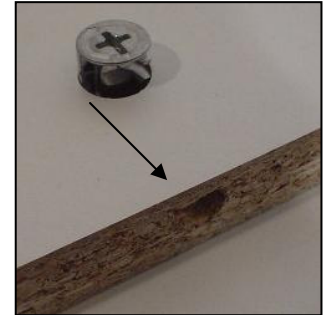
Step 3. Top/Bottom Panel

Insert the Circular Cams (fitting B) into the holes in the top panel.

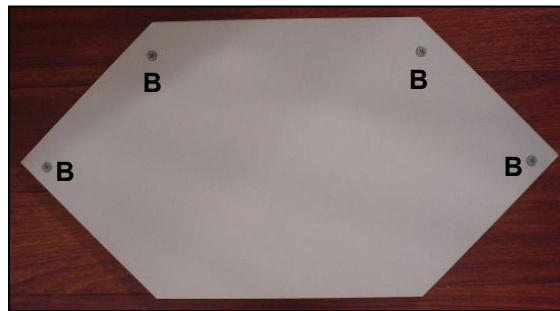
Ensure the arrows on the circular cams, are pointing outwards, towards the pre-drilled edge.

Repeat for the bottom panel.

3.1. Insert fitting B



3.2. Fitting B in Top/Bottom Panels



Step 4. Fit Top and Bottom Panels

Step 4.1

Take the top panel, and push firmly home onto the end panel, as shown.

Ensure the cams are facing outwards.

4.1. Fit Top Panel to 'L' Piece

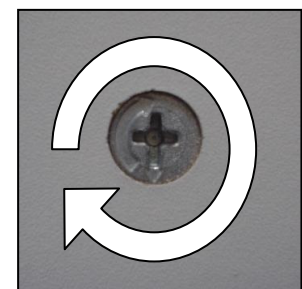


Step 4.2

Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

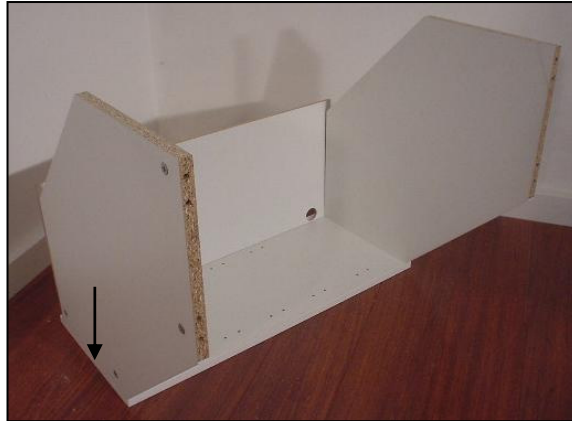
4.2. Lock Cams to secure



Step 4.3

Repeat the above, to fit the bottom panel.

4.3. Repeat to attach Bottom Panel



Step 5. Secure thin Back Panel

Step 5.1

To fix the back panel to the top panel, use two screws (fitting L) positioned in the pre-drilled holes, as shown in the image.

Step 5.2

Repeat to fix the back panel to the bottom panel, as shown.

5.1. Secure back panel to top/bottom panels



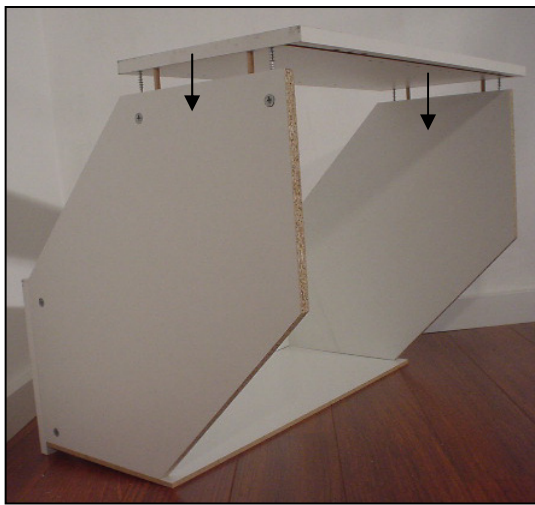
Step 6. Fit remaining End Panel

Step 6.1.

Position the remaining end panel onto the top and bottom panel.

Before tightening the cams push the remaining back panel into the groove of the end panel.

6.1. Fit remaining End Panel

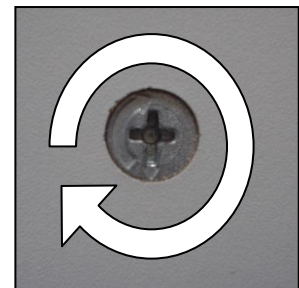


Step 6.2.

Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

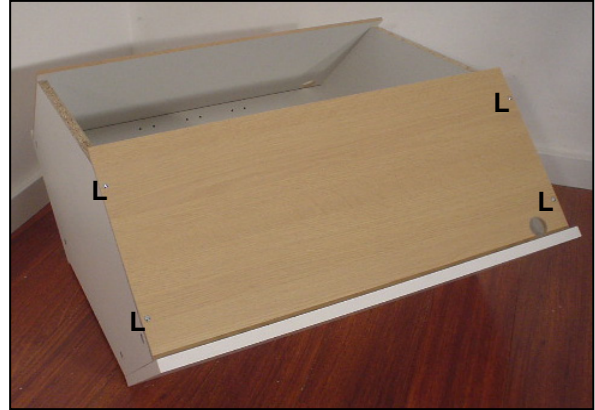
6.2. Lock Cams to secure



Step 7. Secure Back Panel

Secure the thin back panel to the cabinet, as in step 5.

7. Secure thin Back Panel to Unit

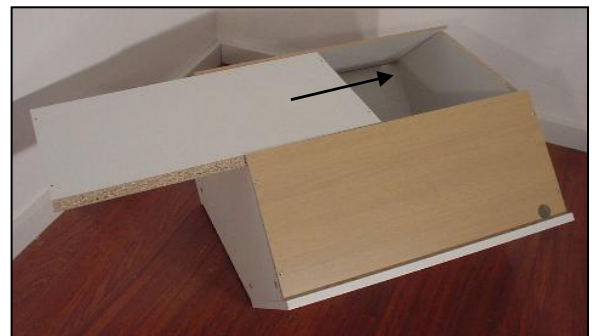


Step 8. Fix thick Back Panel to Cabinet

Step 8.1

Slide the thick back panel between the two thin back panels, as shown.

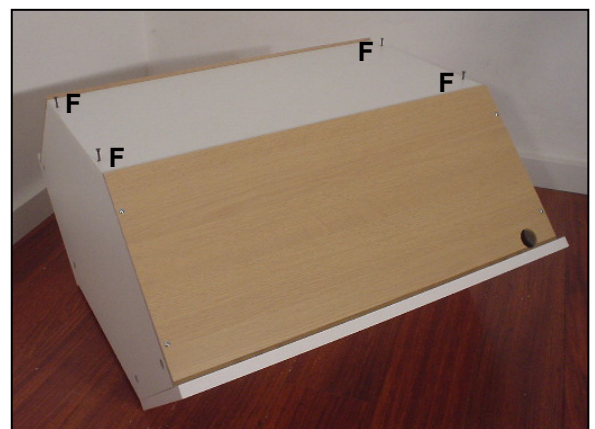
8.1. Slide thick Back Panel onto Cabinet



Step 8.2

Secure thick back panel, using four screws (fitting F) and fix to top and bottom panels, as shown.

8.2. Secure thick Back Panel



Step 9. Fitting Hanging Brackets

Step 9.1

Push the hanging bracket into the pre-drilled holes, located on the back of the end panel, as shown.

9.1. Insert hanging bracket



Step 9.2

Secure the hanging bracket, using two screws (fitting M), fixing into the end panel through the pre-drilled holes located at the side of the hanging bracket.

9.2. Fix hanging bracket



Step 9.3

Repeat this, to attach each hanging bracket to the unit.

9.3. Secure both hanging brackets

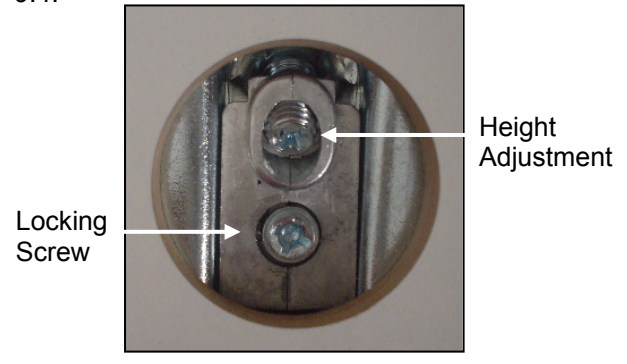


Step 9.4 Adjustment Mechanism

Now look inside the cabinet. Located in the holes found in the back panel are two adjustment mechanisms.

- Upper hanging bracket screw for height adjustment,
- Lower screw for pulling the cabinet tight onto the wall.

9.4.



Step 10. Shelving

NOTE: Shelving is optional.

When the cabinet is installed, position shelves accordingly. Using five shelf studs (fitting N) position the shelf at the height desired.

Repeat this, if extra shelving is required.

600 '45 Degree' Wall Corner Unit

World Class Furniture



Complete 600 '45 Degree' Wall Corner Unit

