

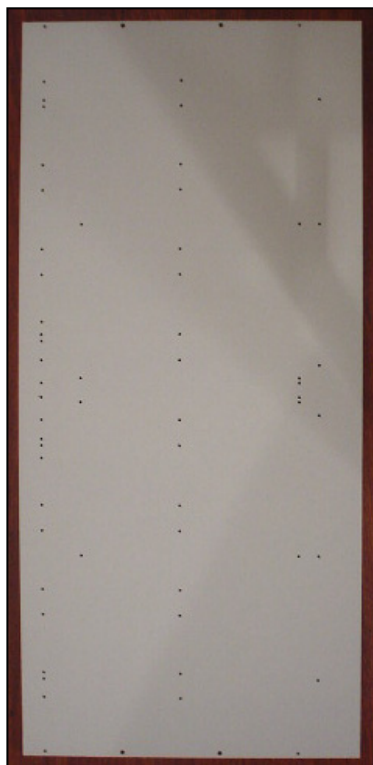


CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

Mid-Height Oven Housing Unit

Oven Housing Parts

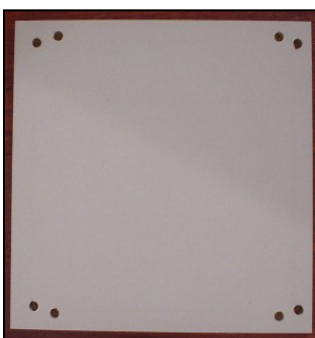
Parts Supplied



A



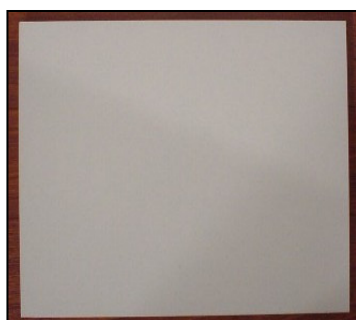
C



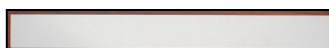
D



G



B



E



F



H



J



Part Letter	Part Name	Quantity
A	End Panel*	2
B	Optional Shelf	1
C	Fixed Shelf	3
D	Bottom Panel	1
E	Front Rail	1
F	Support Rail	2
G	Large Back	1
H	Feet Block	4
J	Adjustable Feet	4

* NOTE: End Panels are supplied separately to all other parts.

A	B		C	D	E	
						
F	G		H	J		K
						
L	M		N	P		Q
						
R		S	T		U	
						
V			Y			Z
						
W						
						

Fitting Letter	Fitting Name	Quantity
A	Metal Dowel	30
B	Metal Cam	30
C	Wooden Dowel 8 x 40mm	8
D	Wooden Dowel 5 x 25mm	4
E	Connecting Screws (M/F)	3 pairs
F	Black Chipboard Screw 8 x 45mm	15
G	Countersunk Screw 8 x 1 1/4"	6
H	Countersunk Screw 6 x 5/8"	8
J	Countersunk Screw 6 x 1/2"	
K	Euro Screw 6 x 11mm	4
L	Flange Head Screw 6 x 5/8"	
M	Flange Head Screw 6 x 3/4"	
N	Round Head Screw 6 x 5/8"	4
P	Shelf Stud	8
Q	Rubber Sleeved Shelf Stud	
R	Hanging Plate	
S	35mm Bung	
T	Angle Bracket	
U	Crown Conceal Cap	
V	Door Buffer Pad	8
W	5mm Plugs	50
Y	Peg-o-Lock	
Z	Plinth Clip	2

Assembly Instructions

Components to Use from Appliance Housing Pack

The Oven Housing Unit must be constructed using two Bottom (Top) Panels, one Large Back Panel, one Fixed Shelf, two Support Rails and one Fascia Rail from the Appliance Housing Pack.

The loose selves are optional and can be installed where appropriate. All other components can be discarded.

Step 1. Insert fittings into End Panels

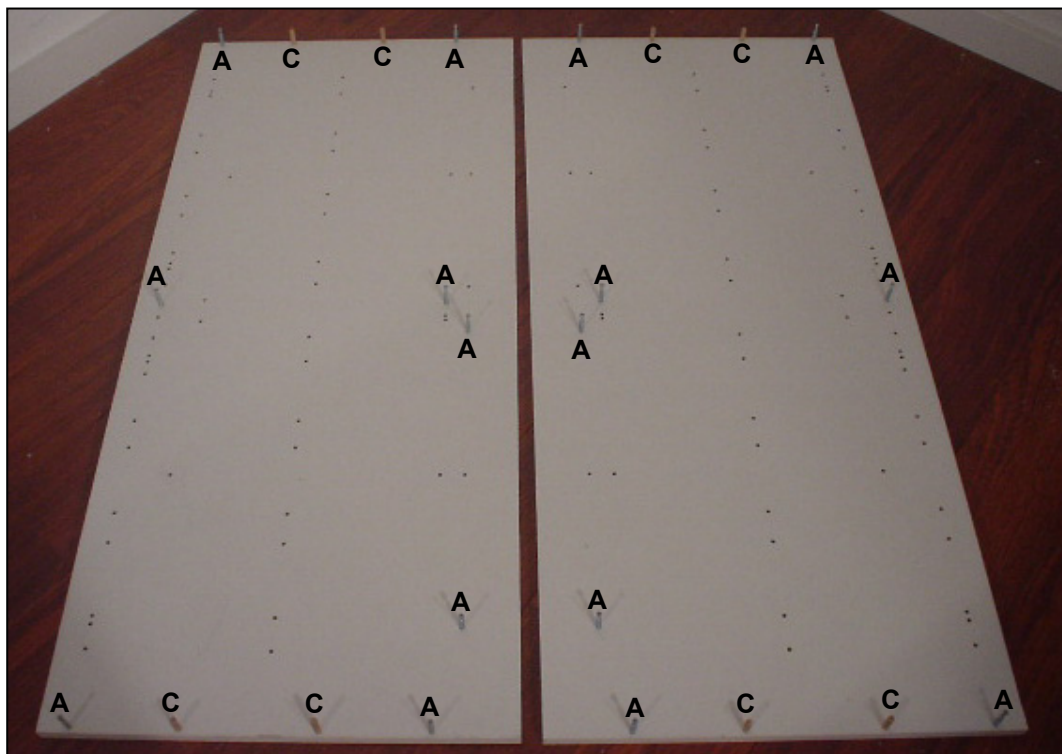
Insert Metal Dowels (fitting A) and Wooden Dowels (fitting C) into the end panel, as shown.

NOTE: End Panels with this pack are **not** universal; there is a Left End Panel and Right End Panel.

1.1. Insert fittings A and C



1.2. Position of fittings A and C in End Panels



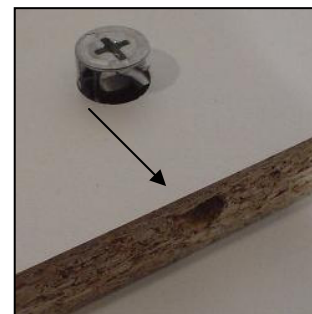
Step 2. Top/Bottom Panel

Insert the Circular Cams (fitting B) into the holes in the top panel.

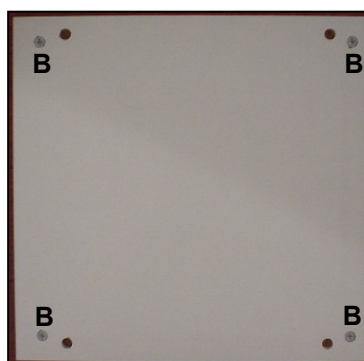
Ensure the arrows on the circular cams, are pointing outwards, towards the pre-drilled edge.

Repeat for the bottom panel.

2. Insert fitting B



2.2. Position of fitting B in Top/Bottom Panels



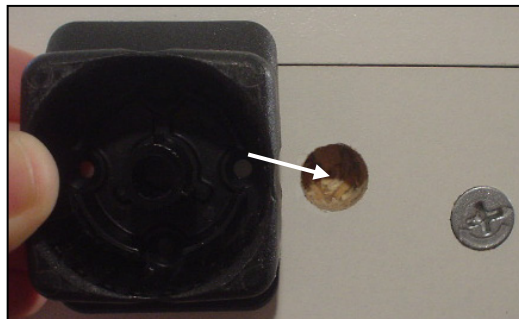
Step 3. Fitting Feet

Place the bottom panel on a flat surface.

Step 3.1 Attaching the Feet Blocks

On the bottom panel, locate the feet blocks with the flange facing the edge of the panel and push home.

3.1 Fix in Feet Blocks

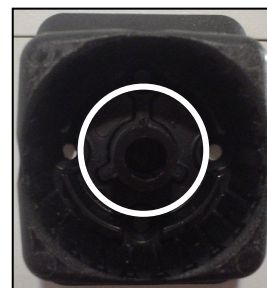


Step 3.2 Securing Feet Blocks

To secure the feet blocks, hit the spigots 'X' with a hammer, as shown, taking care not to damage the surround.

Using two countersunk screws (fitting H), per block, secure further.

3.2 Secure Feet Blocks



Step 4. Fit Top and Bottom Panels

Step 4.1

Take the top panel and push firmly home onto the end panel, as shown.

Ensure the cams are facing outwards.

4.1. Fit Top Panel to End Panel

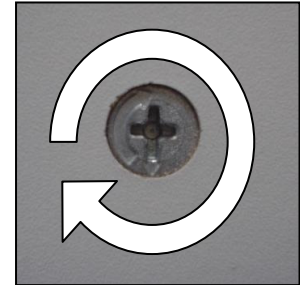


Step 4.2

Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

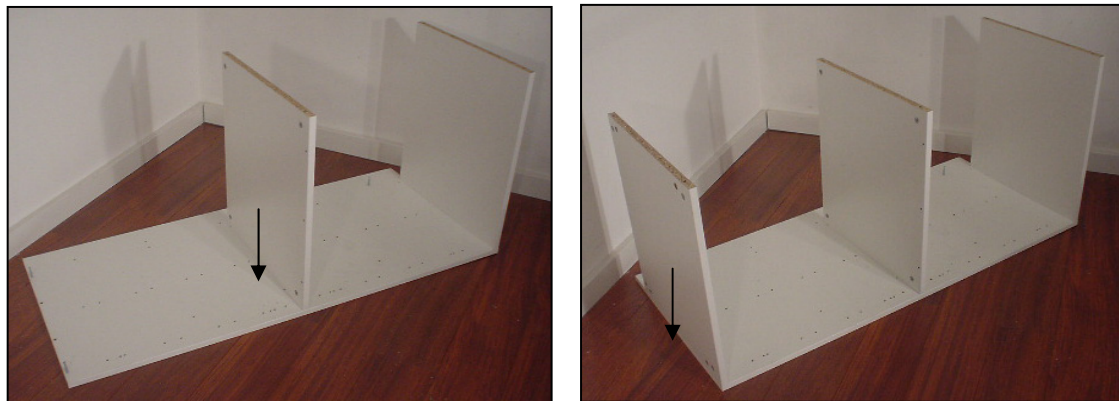
4.2. Lock Cams to secure



Step 4.3

Repeat the above, to fix the bottom panel.

4.3. Repeat to fit Bottom Panel



Step 5. Adding Fixed Shelving (Optional)

The fixed shelves can be identified by the three small holes drilled right through, near one edge. This edge should be kept to the front.

To fit, repeat as above.

NOTE: Two Metal Dowels (fitting A) will need to be added, on each End Panel at the height you wish the fixed shelf to sit at. When fitting, ensure cams are facing downwards.

Step 6. Back Panel

One Large Back Panel will need to be reduced in length to **647mm**. This should be measured from the end with one small hole drilled through the panel, as shown.

It is suggested that this panel be fixed as the higher back panel of the Unit.

6. Cut one large Back Panel



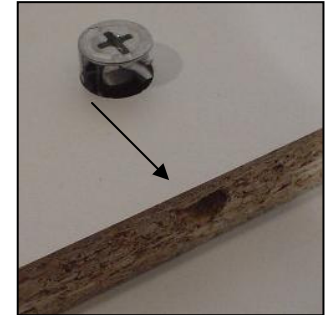
Step 7. Back Panels

Once the back panel is cut, insert the Circular Cams (fitting B) into the holes in the top panel.

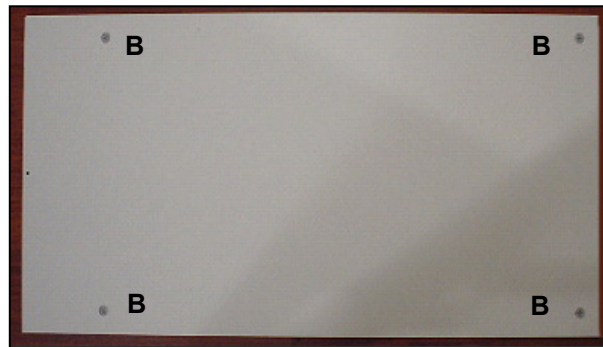
Ensure the arrows on the circular cams, are pointing outwards, towards the pre-drilled edge.

Repeat for the remaining large back panel.

76. Insert fitting B



7.2. Position of fitting B in both large Back Panels and the smaller Back Panel



Step 8. Fit Back Panel

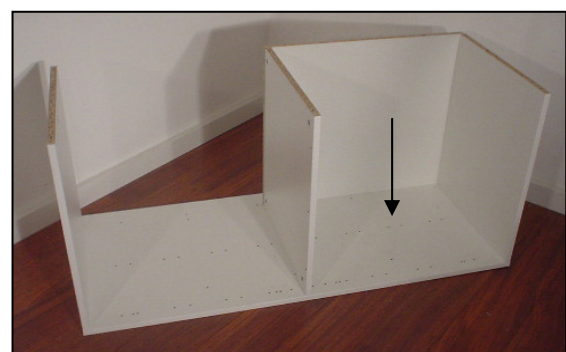
Step 8.1

Take the newly modified back panel and push firmly home onto the end panel, as shown.

Ensure this back panel is placed at the bottom of the unit.

Ensure the cams are facing outwards.

8.1. Fit large Back Panel

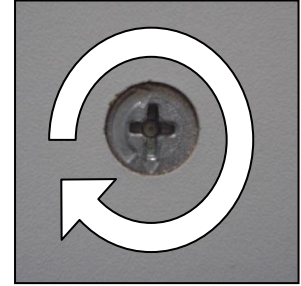


Step 8.2

Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

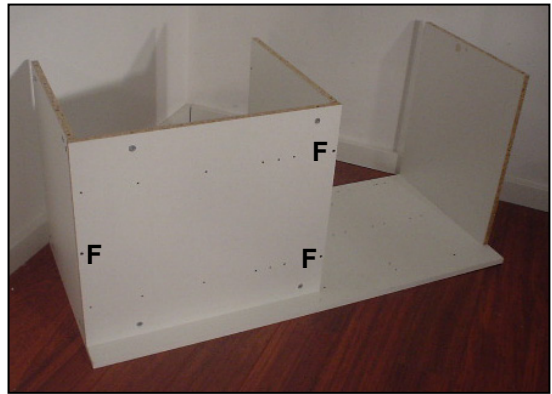
8.2. Lock Cams to secure



Step 9. Secure Back Panel

Secure both of the back panels, using three screws (fitting F) and fixing through the back panel into the top and bottom panels.

9. Secure both Back Panels



Step 10. Fit remaining End Panel

Push the remaining end panel, firmly home onto the cabinet.

Lock all cams.

10. Fit remaining End Panel to Cabinet



Step 11. Support Rail

Step 11.1. Fit Support Rail to End Panel

If the option you have chosen requires a Support Rail, insert two small wooden dowels (fitting D) into the End Panel, just under the fixed shelf.

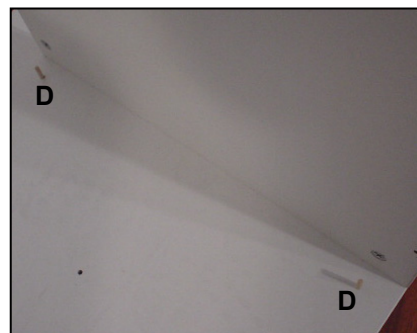
Align the holes shown on the support rail, with the dowels on the end panel, and push the support rail onto these dowels.

Step 11.2. Secure Support Rail

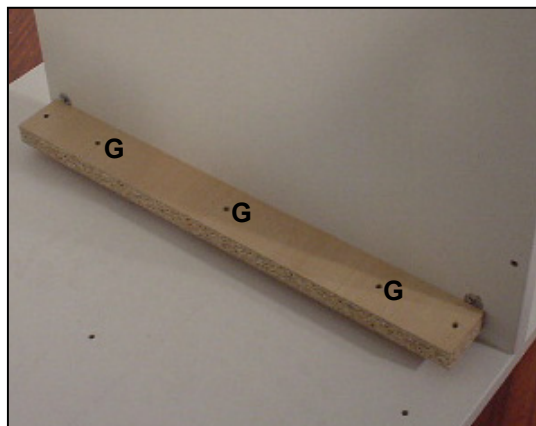
Secure the support rail using three screws (fitting G).

NOTE: The support rail will NOT go all the way to the front edge.

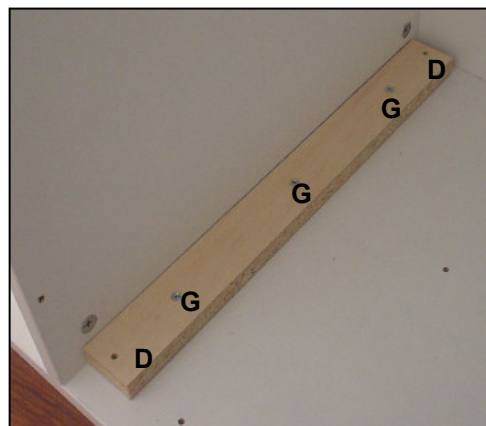
11.1. Position of fitting D in Support Rail



11.2. Secure Support Rail with fitting G



11.3 Fit remaining Support Rail



Step 11.3

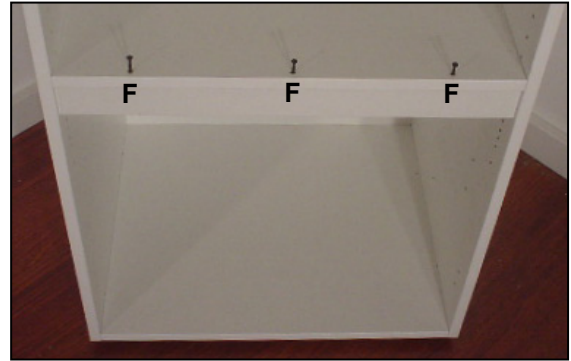
Fit the remaining support rail, as shown.

Step 12. Front Rail

Fit the Front Rail to the bottom of the fixed shelf as shown. This should sit adjacent to the support rails fitted earlier.

Secure using three screws (fitting F).

12. Secure Front Rail to Fixed Shelf



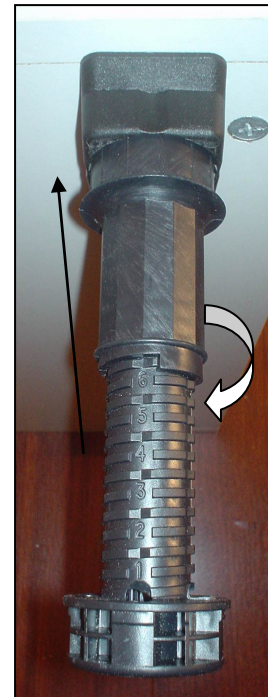
Step 13. Push Feet into Feet Blocks

Push the adjustable feet, into the feet blocks. Adjust the height of the feet by turning them.

There is a sequence of numbers written on the feet to aid adjusting all feet to the same height.

Repeat for all four feet.

13. Fit Feet and Adjust Height



Mid-Height Oven Housing Unit



Step 14. Shelving

NOTE: Shelving is optional.

When the cabinet is installed, position shelves accordingly. Using four shelf studs (fitting N) position the shelf at the height desired.

Repeat this, if extra shelving is required.

Complete Mid-Height Oven Housing Unit

