



CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

Door Front Attachment



Door Front Parts

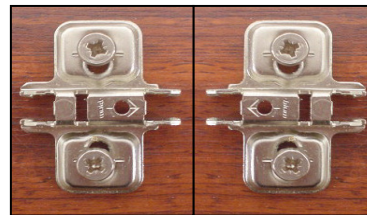
Parts Supplied



A



B























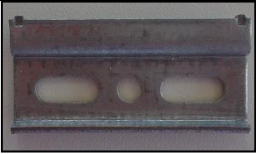


C



Part Letter	Part Name	Quantity
A	Door	1
B	Hinge	2
C	Hinge Plate	2



<p>A</p> 	<p>B</p> 	<p>C</p> 	<p>D</p> 	<p>E</p> 
<p>F</p> 	<p>G</p> 	<p>H</p> 	<p>J</p> 	<p>K</p> 
<p>L</p> 	<p>M</p> 	<p>N</p> 	<p>P</p> 	<p>Q</p> 
<p>R</p> 	<p>S</p> 	<p>T</p> 	<p>U</p> 	
<p>V</p> 	<p>Y</p> 		<p>Z</p> 	
<p>W</p> 				



Fitting Letter	Fitting Name	Quantity
A	Metal Dowel	
B	Metal Cam	
C	Wooden Dowel 8 x 40mm	
D	Wooden Dowel 5 x 25mm	
E	Connecting Screws (M/F)	
F	Black Chipboard Screw 8 x 45mm	
G	Countersunk Screw 8 x 1 1/4"	
H	Countersunk Screw 6 x 5/8"	
J	Countersunk Screw 6 x 1/2"	4
K	Flange Head Screw 6 x 3/4"	
L	Flange Head Screw 6 x 5/8"	
M	Euro Screw 6 x 11mm	
N	Round Head Screw 6 x 5/8"	
P	Shelf Stud	
Q	Rubber Sleeved Shelf Stud	
R	Angle Bracket	
S	Door Buffer Pad	
T	5mm Plugs	
U	35mm Bung	
V	Crown Conceal Cap	2
W	Hanging Plate	
Y	Peg-o-Lock	
Z	Plinth Clip	

Assembly Instructions

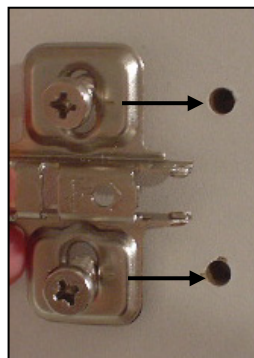
Step 1. Fix Hinge Plates

Take a hinge plate, and locate the set of pre-drilled holes used to fix the hinge plate to the unit, as shown. When fixing the hinge plate, ensure the arrow is pointing forwards, towards the door front.

Repeat for the second plate.

NOTE: The location used to fix the hinge plate may cover the screws used to join units.

1. Fit Hinge Locks to inside of Unit



Step 2. Fix Hinge to Door

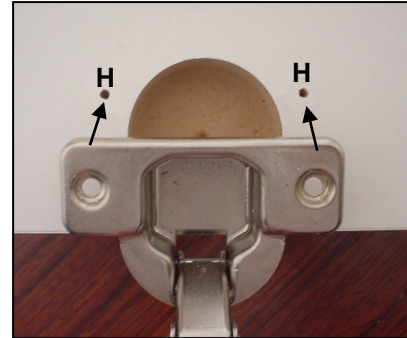
Take the door front and a hinge.

Push the hinge into the hole located on the inside of the door.

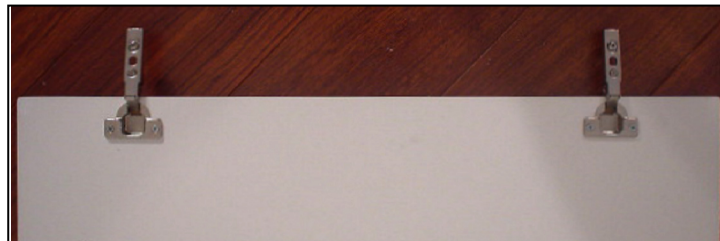
Secure the hinge to the door using two screws (fitting H).

Repeat for the second hinge.

2.1. Fix Hinge to Back of Door



2.2. Repeat for remaining Hinge

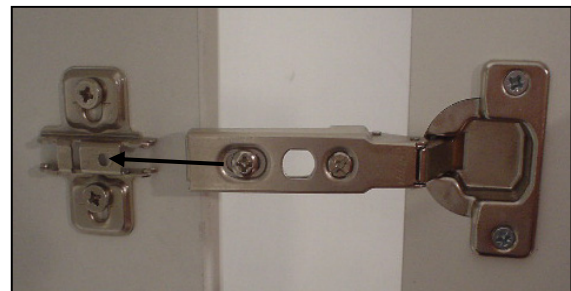


Step 3. Fix Door Front to Unit

Attach the door to the unit by pushing the hinge into the hinge plate as shown. The hinge should be slid in, so the plate catches, a bar on the hinge. The hinge should then be pushed towards the plate.

This will make a “Click” noise, once attached.

3.1. Push Hinge into Hinge Lock on Door Front



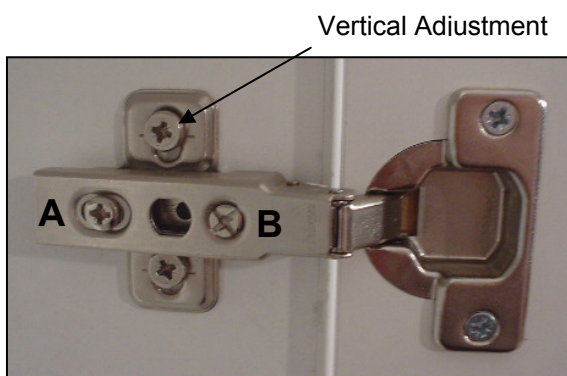
Step 4. Alignment Mechanism

Step 4.1

To adjust the door once it is in place, use the following mechanisms:

- Vertical Adjustment is made by adjusting the screws of the hinge plate.
- To align the door, loosen screw A first. Then use screw B to level the door. Then re-tighten screw A.

4.1. Door Adjustments



A & B: Align Doors

4.2. Remove Door Front from Unit



Lock/Unlock Mechanism

Step 4.2

To detach the door, there is an unlocking mechanism, located at the back of the hinge.

Simply push the mechanism, to release the door.

Step 5. Crown Conceal Caps

Once all adjustments have been completed, place the Crown Conceal Caps, over the adjustment mechanisms, on the hinges.

5. Fixing Conceal Caps

